

IMPORTANT GASKET INFORMATION

This injector uses either a COPPER or STAINLESS STEEL chamber gasket. GB's injector is shipped with the copper gasket installed. The proper gasket must be used in order to prevent injector failure or engine damage. The gasket material on the injector must match the material used for the injector sleeve that is pressed into the cylinder head. The proper gasket material for the engine being serviced can be determined by using the engine serial number.

STAINLESS GASKET
(49-0157)

SERIAL NUMBER	GASKET MATERIAL
UP TO 1194038	COPPER (already installed on injector)
1194039 & UP	STAINLESS (replacement of gasket required)

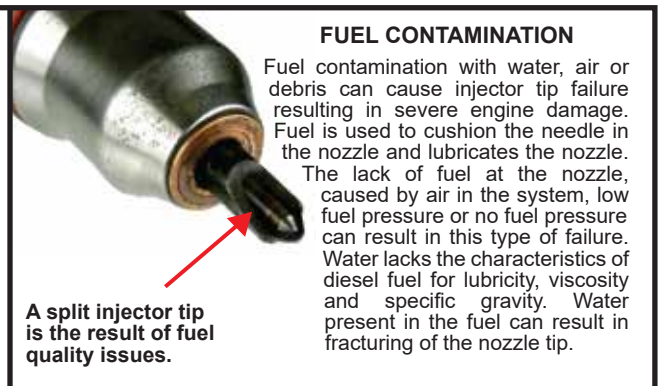
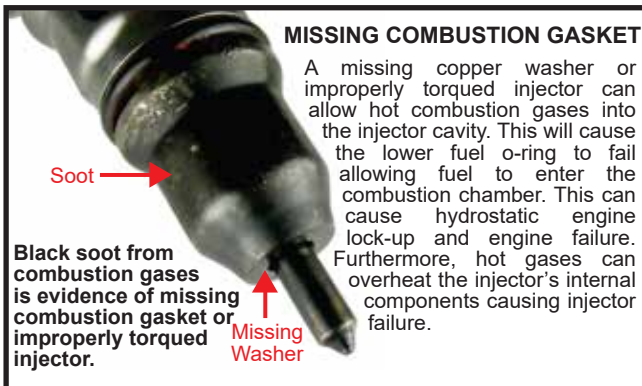
If it is determined that the copper gasket needs to be replaced with the stainless steel gasket use the following procedure:

1. Use a sharp blade to evenly pry the copper gasket away from the nozzle housing. Slide the copper gasket off of the nozzle and discard. Use caution not to damage the nozzle.
2. Install the stainless gasket onto the tip of the nozzle. Using a deep well 8mm socket and extension, push the stainless gasket over the nozzle until it is completely seated onto the nozzle housing.

AVOID SEVERE ENGINE DAMAGE • ALWAYS FOLLOW MANUFACTURER'S SERVICE PROCEDURES

BE SURE:

- Chamber gasket is present on injector being replaced.
- Chamber gasket is installed on replacement injector.
- Injector is properly torqued - see service manual.
- Engine oil is clean and at the proper level.
- Oil and filter is replaced at time of injector service.
- Fuel supply is free from water, air and contamination.
- Fuel pressure is at manufacturer's specifications.
- Injector sleeve is clean and damage-free.
- Engine coolant shows no sign of engine oil (sleeve failure)
- Fuel filter is replaced at the time of injector service.



THESE TYPES OF INJECTOR FAILURES ARE NOT COVERED BY GB'S LIMITED WARRANTY

GB Remanufacturing, Inc.

2040 E Cherry Industrial Circle • Long Beach, CA 90805-4410
 Phone: 562-272-7333 • Fax: 562-272-7377 • www.gbreman.com

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